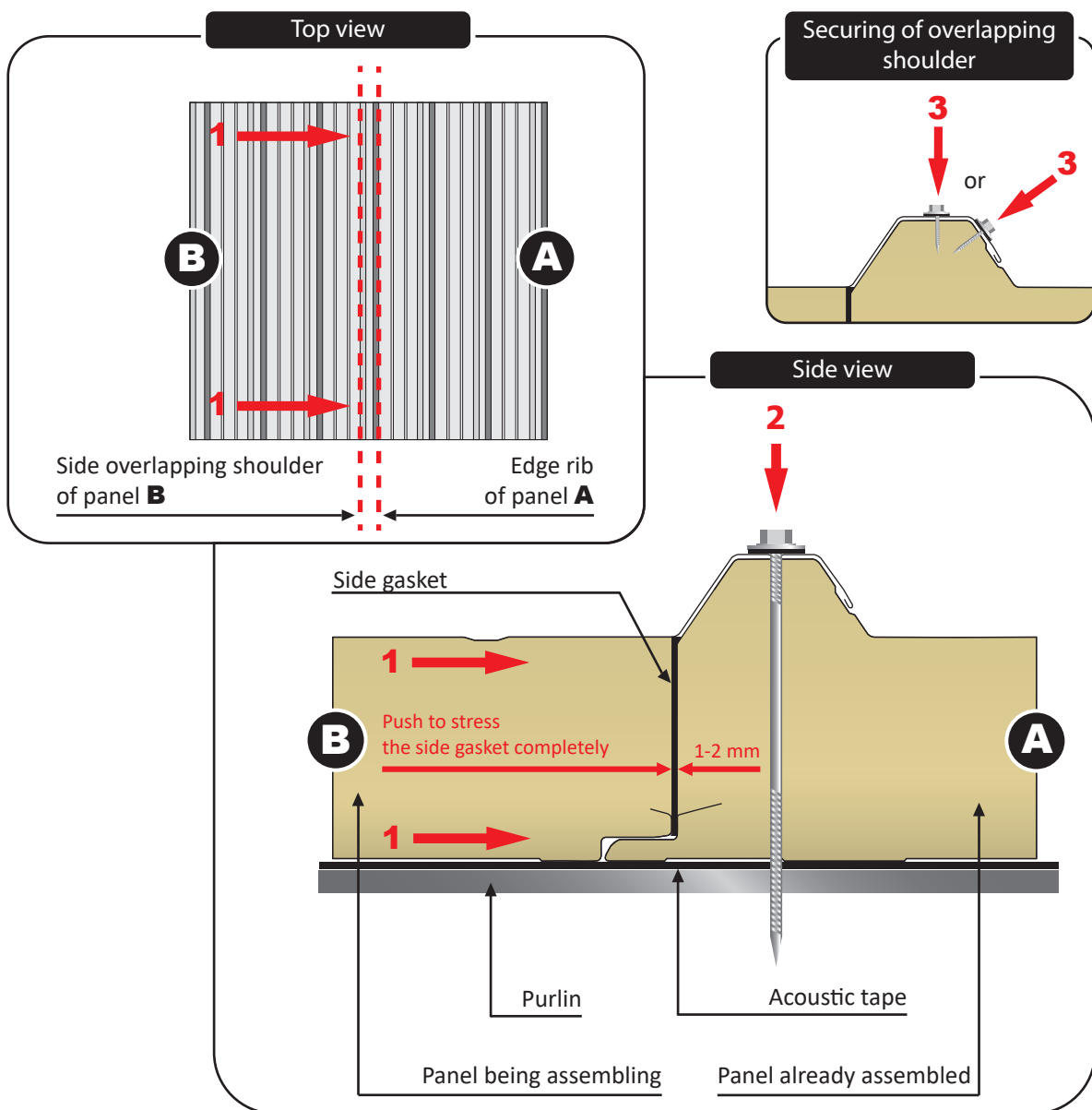


Assembling order for PolDeck TD panels



1

As the first panel **A** is secured (last rib not screwed), overlapping shoulder of upcoming panel **B** shall be placed onto the last rib of the panel **A**. Place the panel **B** on purlins, line-up on the edges (ridge, eaves) and firmly, evenly push on panel **B** towards panel **A** on entire length until the side gasket is completely stressed (final measure of 1-2mm).

2

Keep stressing, fasten panels **A** and **B** by self-drilling screws to purlins until the screw's washer is yielded.
Screwing order: central purlins, ridge, eaves

3

Secure overlapping shoulder by self-drilling screws (spacing ca. 300 mm), by joining upper areas of trapezoidal sheet on a flat or slanted surface, with use of self-drilling screws with EPDM washer.

ATTENTION:

Failure in complete stressing of the side gasket may be a reason of air and water leakages!